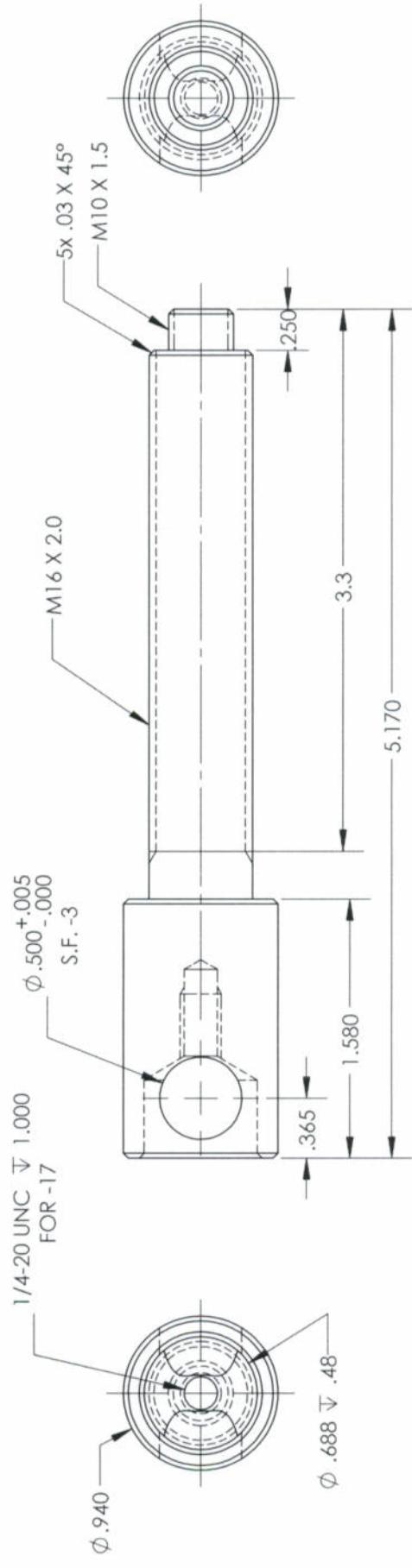




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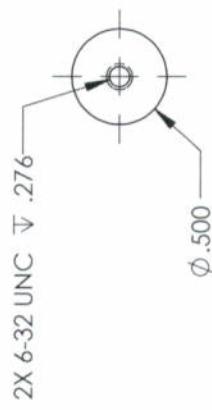
## FILE COPY



RB RED BARN MACHINE	
PWS BEARING REMOVAL TOOL	
REV	
REV/DRAFT	
DATE	
INITIAL	
REVISIONS	
T-8818842000-1	
DRAWING NO.	T-8818842000-1
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON DECIMALS	
.XX	±.005
.X	±.01
X	±.1
FRACTIONS ± 1/32	
ANGLES ± 5°	
HEAT TREATMENT	
FINISH	
BLACK OXIDE SPEC	
1. BREAK ALL SHARP EDGES	
.015 X 45° PR 015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:1
DATE	11/22/2011
SHEET 2 OF 7	

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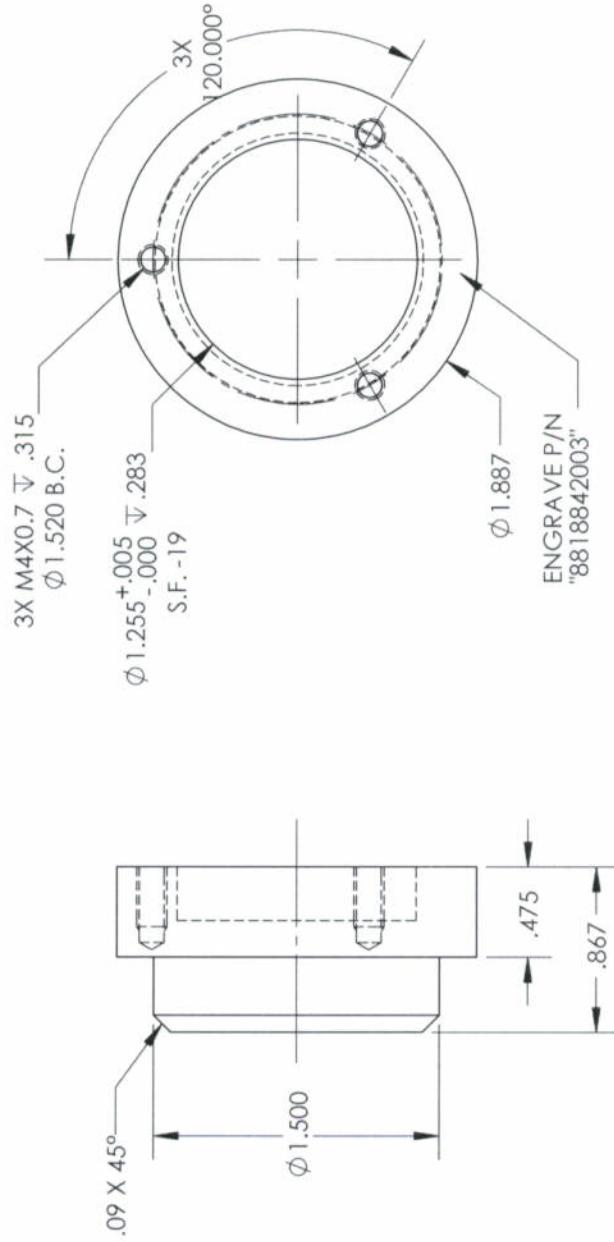


(3)

BAR

TITLE	
PWS BEARING REMOVAL TOOL	REV
DWG NO.	T-8818842000-3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: CLOUGH APPROVED D. West HEAT TREAT FINISH BLACK OXIDE FRACTIONS ± 1/32 ANGLES ± 5° SPEC 1. BREAK ALL SHARP EDGES 0.015 X 45° PR. 0.015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE	1:1 DATE 11/22/2011 SHEET 3 OF 7

## FILE COPY

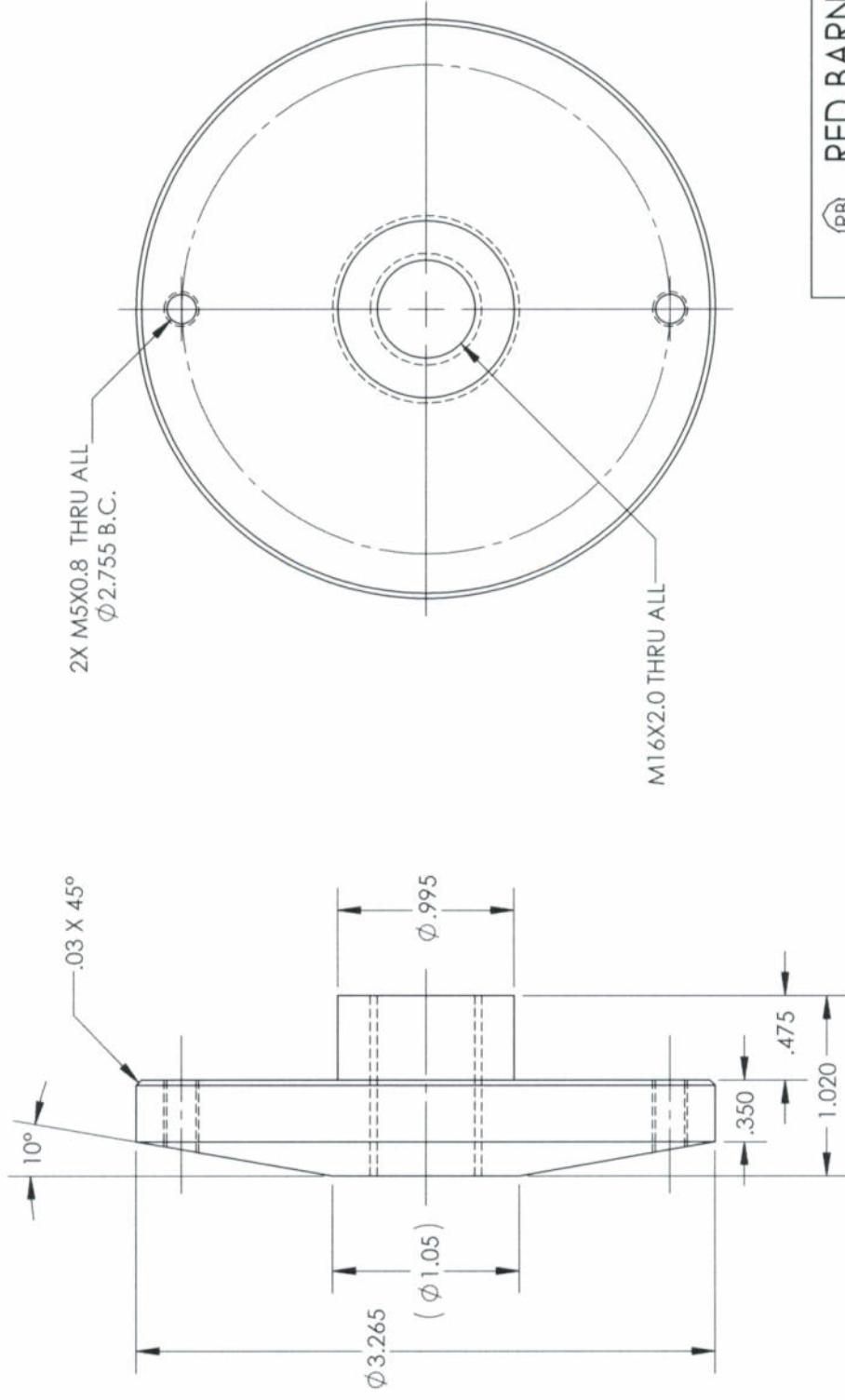


⑤  
FOOT

TITLE		RED BARN MACHINE
DWG NO.		T-8818842000-5
REV		
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN INCHES		
TOLERANCES ON:		
DECIMALS		
.XX ± .005		
.XX ± .1		
.X ± .5		
FRACTIONS ± 1/32		
ANGLES ± 5°		
SPEC		
1. BREAK ALL SHARP EDGES		
.015 x 45° PR. Ø15 R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALES		
1 : 1	DATE	11/22/2011
		SHEET 4 OF 7

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**FILE COPY**

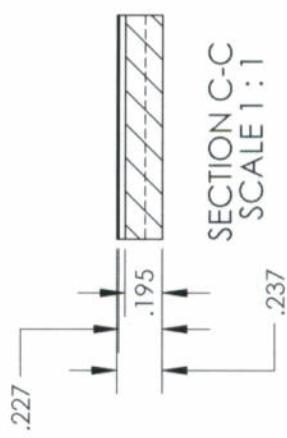
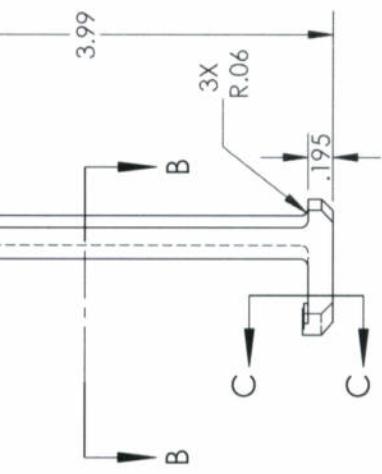
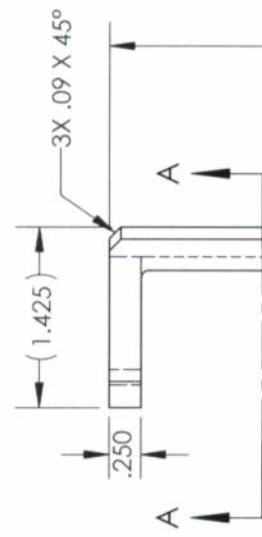
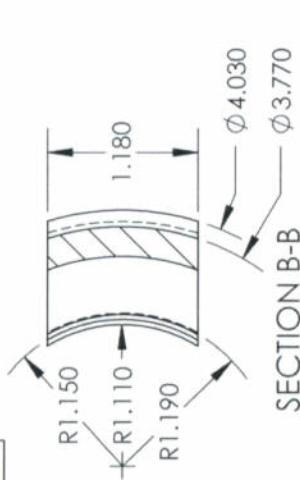


<b>RED BARN MACHINE</b>	
<b>PWS BEARING REMOVAL TOOL</b>	<b>REV</b>
DRAWING NO. <b>T-8818842000-7</b>	<b>REV</b>
UNLESS OTHERWISE SPECIFIED	DRAWN BY: <b>CLOUGH</b>
DIMENSIONS ARE IN INCHES	APPROVED <i>D. West</i>
DECIMALS	HEAT TREAT
.XXX ± .005	FINISH
.XX ± .01	BLACK OXIDE
.X ± .1	SPEC
FRACTIONS ± 1/32	ANGLES ± .5°
1. BREAK ALL SHARP EDGES	
Ø16 X 45° PR Ø15 R	
Ø15 X 45° PR Ø15 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALES	USED ON MODEL
1:1	DATE 11/22/2011
	SHEET 5 OF 7

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REV:	DATE:	INITIAL APPROVED
DEZ-BARN-CH		

## FILE COPY



**RB RED BARN MACHINE**

TITLE PWS BEARING REMOVAL TOOL  
Dwg No. T-8818842000-9 REV

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON:  
DECIMALS XXX ± .005  
XX ± .01  
X ± .1  
FRACTIONS ± 1/32  
ANGLES ± 5°  
SPEC  
1. BREAK ALL SHARP EDGES  
.015 X .45° PR. 015 R  
2. DIMENSIONAL LIMITS APPLY AFTER PLATING  
USED ON MODEL

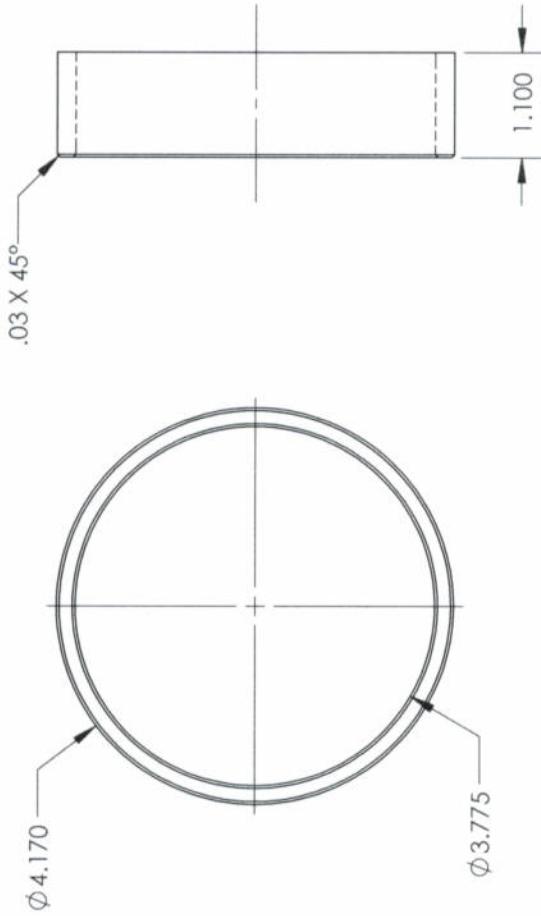
DRAWN BY: CLOUGH  
APPROVED D. Wilt  
HEAT TREAT  
FINISH BLACK OXIDE  
SPEC  
SCALE 1:15 DATE 11/22/2011 SHEET 6 OF 7

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REVISIONS  
REV  
DEC-2011

DATE  
INITIAL  
AMPCO/EC

FILE COPY



(-1)  
RING

RED BARN MACHINE  
PWS BEARING REMOVAL TOOL

DWG NO.	T-8818842000-11	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS	DRAWN BY: CЛОUGH APPROVED <i>D. Neel</i>	
.XXX ± .005	FEAT	
.XX ± .01	FEAT	
.X ± .1	FINISH	BLACK OXIDE
	SPEC	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR 015 R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	1:2	DATE 11/22/2011 SHEET 7 OF 7